

Technical Information

Euromelt 309



Type of adhesive	synthetic-based hotmelt	
Field of application	Labelling labelling of bottles, jars, tins and plastic cans with paper labels	
Product specifications		Test method
Viscosity	700 - 1.050 mPa.s at 160°C	Brookfield Thermosel spindle 27
Softening point	65 - 75°C	Ring & Ball
Product properties	Euromelt 309 provides a relatively long open time and is suitable for pick-up station as well as overlap glueing.	
Colour	white	
Open time	medium	
Processing	Due to the various paper qualities available in the market we generally recommend bonding and storing trials. See also "General Instructions for the Application of Hotmelts".	
Application	by means of roller, nozzle, segment	
Temperature	120 – 160°C	
Cleaning	For cleaning of adhesive containers and application systems we recommend the use of our cleaning agent V 1940. During use please consider safety instructions. For the cold cleaning of surface soilings on application equipment, conveyor belts or other machine parts Melt-O-Clean can be applied. Melt-O-Clean is based on natural resources and supplies the manual cleaning also in case of strong carbonisations. Before using Melt-O-clean its suitability for lacquered synthetic coated surfaces should be tested.	
Disposal	see Safety Data Sheet	
Security advices	see Safety Data Sheet	
Packaging	granules	
Shelf life and Storage conditions	In closed original packaging and under normal dry storage conditions for at least 2 years without negative impact on quality.	

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.
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